

QUALITY CONCEPTS

1.1. Quality

Specifications relating to a set of characteristics of a certain product, aimed at meeting the satisfaction expectation, in accordance with requirements set forth in Rules and Technical Regulations.

In short, "Quality is the compliance with the pre established standards with a focus on consumer needs".

1.2. Compliance evaluation

Follow up and verification process, in order to ensure that a product meets all the pre established requirements and specifications. The evaluation process involves visual analysis, making measurements and laboratory tests.

1.3. Pilot unit

Product unit which serves as a sample for visual analysis, to make measurements and laboratory tests, as reference for quality inspection.

1.4. Quality Inspection

Stage of the compliance evaluation process, consisting in the verification and measurement of a product, which may occur in the receipt of the CD or by *EXTERNAL INSPECTION* in the supplier's industrial premises.

1.5. Formal error

Error in the form of indicating the legal information in relation to the provisions set forth in the *Textile Regulation*. Regarding, for example, improper size of the letters, misuse of the fiber names, inadequate localization of the label or of the product marking, etc. When the product presents formal error, **both, who makes the product and who trades it are hold responsible.**

1.6. Material error

Divergence between the textile composition stated in the label and the one effectively contained in the product. When the product presents a material error, **the person who informs the textile composition is held responsible, ie, the Supplier.**

2. PILOT UNIT

o Pilot unit approval

Carried out by Marisa and it should be sent by the exporter within a maximum term of thirty (30) days as of the PROFORMA INVOICE, besides the hang tags, trims, colors and combinations thereof, certifying its perfect adaptation to the SPEC SHEET, developed by Marisa.

o Approval of the shipment garments

Carried out by a THIRD PARTY hired by Marisa at the Exporter's expense, and it will consist of the removal of three garments from the lot, twenty (20) days prior to shipment, remaining one in his possession and forwarding two of them to Marisa. The purpose is to verify the adequacy between the pilot unit previously approved and the ones being produced by the supplier.

Sizes to be sent as shipment sample:

SECTOR	ITEM	SOCKS	ACCESSORIES	TOPS / BOTTONS((PLAN FABRIC)	TOPS / BOTTONS (KNITTED FABRIC)
INFANTIL	INFA PPA			2	2
	INFA PPO			2	2
	BOYS / GIRLS 02-10 YEARS OLD	22-27		6	6
	BOYS / GIRLS 10-16 YEARS OLD	34-39		12	12
FEMALE	MODA JOVEM	34-39	SOLE	38	S
	CASUAL				
	CITY				
	UNDERWEAR			44	M
MALE	MALE	42	SOLE	42	M

Attention:

- Only the import sector may authorize the shipment, since the number of pieces per carton, is equal in each carton, per color and size;
- Before completing the container check if it is in perfect condition, without being crushed, torn or punctured, including in the roof of the container and if it presents any irregularity, request the shipping agency to supply another container.

3. PURPOSE AND ASPECTS OF QUALITY INSPECTION

Every lot of products should be evaluated by means of representative sample per a quantity of parts, according to the standards set forth in Tables / Reference Standards of this Technical Instruction.

NOTE: choice of sampling boxes should always be done at random, to ensure that the process is exclusively probabilistic and non-directed, induced or vitiated.

The sample taken from the lot must be evaluated on the following aspects of quality:

- Legal compliance evaluation
- Comparative compliance evaluation;
- Compliance evaluation on internal standards of quality;
- General inspection of individual packing.

4. LEGAL COMPLIANCE EVALUATION

It consists in complying with all legal requirements concerning textile products in order to prevent the incidence of *formal errors* in the product.

This visual evaluation covers aspects regulated by the legislation in force, detailed in specific *Normative Instruction on Formulation of Labels of Legal Information on Textile Products*.

5. COMPARATIVE COMPLIANCE EVALUATION;

It refers to the visual inspection of the physical characteristics of the product, based on the *PILOT UNIT* and on the corresponding *SPEC SHEET* with respect to raw material, color tones, clothing details (seams, notions, etc.), touch, ironing. Including regulatory aspects related to formatting and positioning of internal labels, tags and price tags.

- 5.1. Based on the *PILOT UNIT*, the similarity must be observed in relation to:
Product design and construction details (style, cut, seams, notions, etc.);
Characteristics of the fabric (appearance, tone, touch, weight and quality);
Placement of inner labels (brand, size, legal, prices, flags, tags, etc.).
- 5.2. Based on the *SPEC SHEET*, the following aspects should be checked:
Color references;
Fabric specifications (compared to the product label).
- 5.3. Based on the *Normative Instructions* referring to *Labels*, the following aspects should be checked:
Attribution and placement of inner labels (brand, size, legal information, reference);
Colocação de outras etiquetas definidas no pedido de compra (tags, bandeiras, etc.)

6. COMPLIANCE EVALUATION ON INTERNAL STANDARDS OF QUALITY;

It refers to the quality criteria required for the products supplied to Marisa.

- 6.1. Verification of the quality standards expressed in the *Technical Instructions* grouped in the subject ***Technical Specifications of Products Compliance***, such as *minimum items ,of quality, dimensional inspection of the product (taking measures and enlargement standards)*, among other aspects.
- 6.2. Other visual aspects are also decisive factors in the rejection of a lot:
 - Final finishing of the garment, by the presence of loose threads, traces of labels, fabric barbs, etc.;
 - Ironing, by the presence of wrinkles or sharp folds, which adversely affects the appearance of the garment;
 - Hygiene and cleanness of the product, in virtue of the existence of several stains.

7. VISUAL INSPECTION OF THE INTERNAL PACKING

Involving a qualitative verification of the individual packing (internal) with respect to the resistance of the material by handling, inviolability, protection and preservation of the content, in addition to the corresponding legal implications.

- 7.1. Verification of the external aspect of the packing: if it causes adverse effects to the presentation and protection of the product, ironing, folds, etc.
- 7.2. Verification of the durability and resistance of the packing concerning the protection and preservation of the product.
- 7.3. Verification of the requirement of legal texts in packings of goods sold packed (socks, scarves, bed, table and bath products and other cases).

8. APPROVAL OR REPROVAL OF A PRODUCT LOT

All steps of the inspection of a product lot must be registered in ANALYSIS REPORT / INSPECTION OF QUALITY (see Annex Instruction regarding this issue).

The result of the inspection should point out the number of garments containing errors / defects within the sample selected, and the opinion regarding the approval or reapproval of the lot shall be based on the limits established, as shown in Tables / Reference Standards regarding this issue.

The default codes presented in the Tables / Reference Standards indicate the main items likely to give rise to the reapproval of a product lot.

NOTE: In case of reapproval of the lot in the quality inspection, the supplier shall be notified by the Purchasing Department and at the purchaser's discretion, the lot shall be refunded in full form of discount on future orders or forwarded to a third party company for the performance of 100% inspection and repair, where the supplier will bear the costs of 100% inspection as well as transportation and storage costs, being the trade done directly between the exporter and the third party company indicated by Marisa. The parts that present a default after inspection shall be refunded in the form of discount on future orders.

ANEXO 1 TABLE OF SAMPLING P / QUALITY CONTROL OF IMPORTED PRODUCTS

- *Purpose:* To establish sampling criteria and limits of approval for quality verification at the Supplier and in the *DISTRIBUTION CENTER*.
- *Reference:* ABNT NBR 5426-85 • "Sampling Plans and Procedures in Inspection by Attributes" - *Inspection Level:* NQA 4 - "Level I - Simple Sampling".

1) SAMPLING PLAN – NORMAL EVALUATION

<u>TOTAL OF GARMENTS DELIVERED</u>	<u>SAMPLING OF GARMENTS FOR INSPECTION</u>	<u>APPROVAL OF THE LOT (MAXIMUM LIMIT ADMITTED OF REPROVED GARMENTS)</u>	<u>REPROVAÇÃO DO LOTE (MÍNIMO DE PEÇAS REPROVADAS NA AMOSTRAGEM)</u>
2 À 8	2	0	1
9 À 15	2	0	1
16 À 25	3	0	1
26 À 50	5	0	1
51 À 90	5	0	1
91 À 150	8	1	2
151 À 280	13	1	2
281 À 500	20	2	3
501 À 1.200	32	3	4
1201 À 3.200	50	5	6
3201 À 10.000	80	7	8
10001 À 35.000	125	10	11
35001 À 150.000	200	14	15
150001 À 500.000	315	21	22
superior to 500.000	500	21	22

1) **TOTAL OF GARMENTS DELIVERED**

Total of garments delivered by supplier, corresponding to an order;

2) **SAMPLING OF GARMENTS FOR INSPECTION**

Quantity of GARMENTS to be separated for inspection, chosen according to the group of GARMENTS delivered by supplier;

3) **APPROVAL OF THE LOT (MAXIMUM LIMIT ADMITTED OF REPROVED GARMENTS)**

Acceptable limit of defective GARMENTS verified in the sampling, for approval of the lot;

4) **REPROVAL OF THE LOT (MINIMUM OF GARMENTS REPROVED IN THE SAMPLING)**

Limit that indicates the rejection of the lot verified if the total of GARMENTS found to be defective is equal or superior to the numbers indicated in this column

ANEXO 2 ANNEX 6 TABLE OF CODES OF IRREGULARITIES

GROUP	CODE	DEFECTS IN INSPECTION	GROUP	CODE	DEFECTS IN INSPECTION
I-ACCESS	8001	scratched lens	I-AVIAM	5001	oxidizing notions
I-ACCESS	8002	stained lens	I-AVIAM	5002	loosen notions
I-ACCESS	8003	cracked lens	I-AVIAM	5003	notions irregularly applied
I-ACCESS	8004	loosen platelet	I-AVIAM	5004	broken notions
I-ACCESS	8005	missing platelet	I-AVIAM	5005	peeled notions
I-ACCESS	8006	broken platelet	I-AVIAM	5006	absent notions
I-ACCESS	8007	peeling platelet	I-AVIAM	5007	oxidizing button
I-ACCESS	8008	loose screw	I-AVIAM	5008	notions different from the ones ordered
I-ACCESS	8009	absent screw	I-AVIAM	5009	buttons difficult to button up
I-ACCESS	8010	alarm tag missing	I-AVIAM	5010	loosen buttons
I-ACCESS	8011	bent stem	I-AVIAM	5011	buttons irregularly placed
I-ACCESS	8012	scratched stem	I-AVIAM	5012	broken button
I-ACCESS	8013	stained stem	I-AVIAM	5013	reserve button absent
I-ACCESS	8014	cracked stem	I-AVIAM	5014	button different from the one ordered
I-ACCESS	8015	broken stem	I-AVIAM	5015	button frayed on the base
I-ACCESS	8016	peeled stem	I-AVIAM	5016	absent button
I-ACCESS	8017	loosen strass	I-AVIAM	5017	zipper contrasting with the garment
I-ACCESS	8018	asymmetric strass	I-AVIAM	5018	broken zipper
I-ACCESS	8019	loosen beads	I-AVIAM	5019	unsewn zipper
I-ACCESS	8020	asymmetric beads	I-AVIAM	5020	misplaced zipper
I-ACCESS	8021	screw-die missing	I-AVIAM	5021	zipper difficile to close
I-ACCESS	8022	loose screw-die	I-AVIAM	5022	rusty zipper
I-ACCESS	8023	oxidizing screw-die	I-AVIAM	5023	non homologated zipper
I-ACCESS	8024	broken fastener	I-AVIAM	5024	lack finishing at the end of the tape
I-ACCESS	8025	oxidizing fastener	I-AVIAM	5025	lack finishing at the end of the braid
I-ACCESS	8026	peeled fastener	I-AVIAM	5026	misplaced velcro
I-ACCESS	8027	fastener different from the	I-AVIAM	5027	unsewn velcro
I-ACCESS	8028	pendant missing	I-AVIAM	5028	damaged velcro
I-ACCESS	8029	broken pendant	I-AVIAM	5029	absent reserve button
I-ACCESS	8030	oxidizing pendant	I-COST	3001	fabric fray in the seam
I-ACCESS	8031	peeled pendant	I-COST	3002	wrinkled seam
I-ACCESS	8032	pendant different from the one ordered	I-COST	3003	seam forming folds
I-ACCESS	8033	lack of term of guaranty	I-COST	3004	loose stitch
I-ACCESS	8034	broken glass	I-COST	3005	seam flaw

TECHNICAL SPECIFICATIONS – TECHNICAL EVALUATION OF PRODUCTS QUALITATIVE COMPLIANCE

I-ACCESS	8035	scratched glass	I-COST	3006	broken seam
I-ACCESS	8036	broken bracelet	I-COST	3007	reassembled seam
I-ACCESS	8037	oxidizing bracelet	I-COST	3008	stitch poor regulation
I-ACCESS	8038	peeled bracelet	I-COST	3009	lack of seam reinforcement - hook
I-ACCESS	8039	bracelet different from the one ordered	I-COST	3010	lack of seam reinforcement - pocket
I-ACCESS	8040	UV smaller than the one ordered	I-COST	3011	lack of seam reinforcement - zipper
I-ETIQ	7001	wrong size label	I-COST	3012	lack of seam reinforcement - lateral
I-ETIQ	7002	misplaced the one ordered	I-COST	3013	lack of seam reinforcement - others
I-ETIQ	7003	absent size label	I-COST	3014	useless reinforcement
I-ETIQ	7004	illegible size label	I-COST	3015	askew seam
I-ETIQ	7005	loosen size label	I-COST	3016	high reinforcement in the hook
I-ETIQ	7006	size label cut by seam	I-COST	3017	needle hole in the seam
I-ETIQ	7007	misplaced size label	I-COST	3018	fabric escaping the seam
I-ETIQ	7008	wrong brand label	I-COST	3019	seam mark
I-ETIQ	7009	misplaced brand label	I-MED	6001	hip measure larger than ordered spec
I-ETIQ	7010	absent brand label	I-MED	6002	length measure longer than ordered spec
I-ETIQ	7011	illegible brand label	I-MED	6003	sleeve measure larger than ordered spec
I-ETIQ	7012	loosen brand label	I-MED	6004	bust measure larger than ordered spec
I-ETIQ	7013	brand label cut by seam	I-MED	6005	waist measure larger than ordered spec
I-ETIQ	7014	misplaced brand label	I-MED	6006	hip measure larger than ordered spec
I-ETIQ	7015	legal information label cut by seam	I-MED	6007	length measure shorter than ordered spec
I-ETIQ	7016	wrong legal information label	I-MED	6008	sleeve measure smaller than ordered spec
I-ETIQ	7017	misplaced legal information label	I-MED	6009	bust measure smaller than ordered spec
I-ETIQ	7018	absent legal information label	I-MED	6010	waist measure smaller than ordered spec
I-ETIQ	7019	illegible legal information label	I-MED	6011	measures without size progression among sizes
I-ETIQ	7020	loosen legal information label	I-MED	6012	collar measure does not reach min standard
I-ETIQ	7022	legal information label with symbols inf.4 mm	I-OUT	1	office
I-ETIQ	7023	legal information label with letters inf. 2 mm	I-OUT	2	Receipt
I-ETIQ	7024	legal information label with wrong composition	I-OUT	3	Laboratory

TECHNICAL SPECIFICATIONS – TECHNICAL EVALUATION OF PRODUCTS QUALITATIVE COMPLIANCE

I-ETIQ	7025	legal information label without country of origin	I-PP	9001	absent pilot unit
I-ETIQ	7026	legal information label with wrong CNPJ	I-PP	9002	improper packing
I-ETIQ	7027	label with wrong reference	I-PP	9003	no packing
I-ETIQ	7028	misplaced reference label	I-PP	9004	reproved coordinated
I-ETIQ	7029	absent reference label	I-PP	9005	nonstandard hanger
I-ETIQ	7030	illegible reference label	I-PP	9006	reproved pilot unit
I-ETIQ	7031	loosen reference label	I-PP	9007	lot out of the order specifications
I-ETIQ	7032	reference label cut by seam	I-PP	9008	model different from the pilot unit
I-ETIQ	7033	wrong tag	I-PP	9009	coordinated did not come
I-ETIQ	7034	misplaced tag	I-TECIDO	1001	barred fabric
I-ETIQ	7035	absent tag	I-TECIDO	1002	grooved fabric
I-ETIQ	7036	illegible barcode label	I-TECIDO	1003	slanting fabric
I-ETIQ	7037	absent barcode label	I-TECIDO	1004	grooved fabric
I-ETIQ	7038	absent legal information label composition	I-TECIDO	1005	torn fabric
I-ETIQ	7039	barcode label without reading	I-TECIDO	1006	punctured fabric
I-ETIQ	7040	misplaced barcode label	I-TECIDO	1007	oil stain
I-ETIQ	7041	barcode label damaging the garment	I-TECIDO	1008	dirt stain
I-ETIQ	7042	barcode label with mixed strip	I-TECIDO	1009	mould stain
I-MONT	4001	asymmetry in the garment	I-TECIDO	1010	glue stain
I-MONT	4002	apparent linen	I-TECIDO	1011	bad smell
I-MONT	4004	askew collar	I-TECIDO	1012	wet fabric
I-MONT	4005	asymmetric collar	I-TECIDO	1013	dead fibers
I-MONT	4006	misplaced passer by	I-TECIDO	1014	fabric with contamination
I-MONT	4007	asymmetric passer by	I-TECIDO	1015	Pilling
I-MONT	4008	poorly sewn passer by	I-TECIDO	1016	irregular thread
I-MONT	4009	small buttonhole	I-TECIDO	1017	pulled thread
I-MONT	4010	large buttonhole	I-TECIDO	1018	broken thread
I-MONT	4011	cut buttonhole	I-TECIDO	1019	fold mark
I-MONT	4012	absent buttonhole	I-TECIDO	1020	front crease
I-MONT	4013	closed buttonhole	I-TECIDO	1021	weight out the specification
I-MONT	4014	buttonhole without finishing	I-TECIDO	1022	small puncture
I-MONT	4015	irregular sole	I-TECIDO	1023	absent tread
I-MONT	4016	absent hanger ring	I-TECIDO	1024	tread escaping in sewn
I-MONT	4017	nonstandard hanger ring	I-TECIDO	1025	crease in the print
I-MONT	4018	askew buckle	I-TECIDO	1026	shrinkage
I-MONT	4019	garments without cleaning	I-TECIDO	1027	widening
I-MONT	4020	sewn without alignment	I-TECIDO	1028	crease in the back of the garment
I-MONT	4021	excessive glue			
I-MONT	4022	twist in the garment			
I-MONT	4023	poorly ironed garment			
I-MONT	4024	shine in the ironing			
I-MONT	4025	unglued sole			

TECHNICAL SPECIFICATIONS – TECHNICAL EVALUATION OF PRODUCTS QUALITATIVE COMPLIANCE

I-MONT	4026	ring for broken hanger
I-TING	2001	irregular die
I-TING	2002	blurred print
I-TING	2003	print out of frame
I-TING	2004	flaw in the print
I-TING	2005	loosen print
I-TING	2006	print contaminating the rest of the garment
I-TING	2007	stained synthetic
I-TING	2008	scratched synthetic
I-TING	2009	peeled synthetic
I-TING	2010	Barring
I-TING	2011	printing-press mark
I-TING	2012	color transference per friction
I-TING	2013	tom difference among the parts
I-TING	2014	creaked synthetic
I-TING	2015	washing low solidity

GROUP	CODE	LABORATORY DEFECTS
L-ACCESS	8001	scratched lens
L-ACCESS	8002	stained lens
L-ACCESS	8003	cracked lens
L-ACCESS	8004	loosen platelet
L-ACCESS	8005	missing platelet
L-ACCESS	8006	broken platelet
L-ACCESS	8007	peeled platelet
L-ACCESS	8008	loose screw
L-ACCESS	8009	absent screw
L-ACCESS	8010	missing alarm tag
L-ACCESS	8011	askew stem
L-ACCESS	8012	scratched stem
L-ACCESS	8013	stained stem
L-ACCESS	8014	cracked stem
L-ACCESS	8015	broken stem
L-ACCESS	8016	peeled stem
L-ACCESS	8017	loosen strass
L-ACCESS	8018	asymmetric strass
L-ACCESS	8019	loosen bead
L-ACCESS	8020	asymmetric bead
L-ACCESS	8021	missing screw-die
L-ACCESS	8022	loose screw-die

GROUP	CODE	LABORATORY DEFECTS
L-AVIAM	5001	oxidizing notions
L-AVIAM	5002	loosen notions
L-AVIAM	5003	irregularly applied notions
L-AVIAM	5004	broken notions
L-AVIAM	5005	peeled notions
L-AVIAM	5006	absent notions
L-AVIAM	5007	oxidizing button
L-AVIAM	5008	notions different from the ones ordered
L-AVIAM	5009	buttons with difficulty to button up
L-AVIAM	5010	loosen button
L-AVIAM	5011	irregularly placed buttons
L-AVIAM	5012	broken button
L-AVIAM	5013	absent reserve button
L-AVIAM	5014	button different from the ones ordered
L-AVIAM	5015	button frayed on the base
L-AVIAM	5016	absent button
L-AVIAM	5017	zipper contrasting with the garment
L-AVIAM	5018	broken zipper
L-AVIAM	5019	unsown zipper
L-AVIAM	5020	misplaced zipper
L-AVIAM	5021	zipper difficult to close
L-AVIAM	5022	rusty zipper

TECHNICAL SPECIFICATIONS – TECHNICAL EVALUATION OF PRODUCTS QUALITATIVE COMPLIANCE

L-ACCESS	8023	oxidizing screw-die	L-AVIAM	5023	non homologated zipper
L-ACCESS	8024	broken fastener	L-AVIAM	5024	lack finishing at the end of the tape
L-ACCESS	8025	oxidizing fastener	L-AVIAM	5025	lack finishing at the end of the braid
L-ACCESS	8026	peeled fastener	L-AVIAM	5026	misplaced velcro
L-ACCESS	8027	Fastener different from the ones ordered	L-AVIAM	5027	unsown velcro
L-ACCESS	8028	missing pendant	L-AVIAM	5028	damaged velcro
L-ACCESS	8029	broken pendant	L-AVIAM	5029	absent reserve button
L-ACCESS	8030	oxidizing pendant	L-ETIQ	7001	wrong size label
L-ACCESS	8031	peeled pendant	L-ETIQ	7002	misplaced size label
L-ACCESS	8032	pendant different from the one ordered	L-ETIQ	7003	absent size label
L-ACCESS	8033	lack of term of guaranty	L-ETIQ	7004	illegible size label
L-ACCESS	8034	broken glass	L-ETIQ	7005	loosen size label
L-ACCESS	8035	scratched glass	L-ETIQ	7006	size label cut by sewn
L-ACCESS	8036	broken bracelet	L-ETIQ	7007	misplaced size label
L-ACCESS	8037	oxidizing bracelet	L-ETIQ	7008	wrong brand label
L-ACCESS	8038	peeled bracelet	L-ETIQ	7009	misplaced brand label
L-ACCESS	8039	bracelet different from the one ordered	L-ETIQ	7010	absent brand label
L-ACCESS	8040	UV smaller than the one ordered	L-ETIQ	7011	illegible brand label
L-COST	3001	fabric fray in the seam	L-ETIQ	7012	loosen brand label
L-COST	3002	wrinkled seam	L-ETIQ	7013	brand label cut by sewn
L-COST	3003	sewn forming folds	L-ETIQ	7014	misplaced brand label
L-COST	3004	loose stitch	L-ETIQ	7015	legal inf. label cut by sewn
L-COST	3005	seam flaw	L-ETIQ	7016	wrong legal inf. label
L-COST	3006	broken seam	L-ETIQ	7017	misplaced legal inf. label
L-COST	3007	reassembled sewn	L-ETIQ	7018	absent legal inf. label
L-COST	3008	poor adjustment of the stitch	L-ETIQ	7019	illegible legal inf. label
L-COST	3009	lack of sewn reinforcement - hook	L-ETIQ	7020	loosen legal inf. label
L-COST	3010	lack of sewn reinforcement - pocket	L-ETIQ	7022	legal inf. label with symbols inf.4 mm
L-COST	3011	lack of seam reinforcement - zipper	L-ETIQ	7023	legal inf. label with letters inf. 2 mm
L-COST	3012	lack of seam reinforcement - lateral	L-ETIQ	7024	legal information label with wrong composition
L-COST	3013	lack of seam reinforcement - others	L-ETIQ	7025	legal information label without country of origin
L-COST	3014	useless reinforcement	L-ETIQ	7026	legal information label with wrong CNPJ
L-COST	3015	askew seam	L-ETIQ	7027	label with wrong reference
L-COST	3016	high reinforcement in the hook	L-ETIQ	7028	misplaced reference label
L-COST	3017	needle hole in the seam	L-ETIQ	7029	absent reference label

TECHNICAL SPECIFICATIONS – TECHNICAL EVALUATION OF PRODUCTS QUALITATIVE COMPLIANCE

L-COST	3018	fabric escaping the seam	L-ETIQ	7030	illegible reference label
L-COST	3019	seam mark	L-ETIQ	7031	loosen reference label
L-MED	6001	hip measure larger than ordered spec	L-ETIQ	7032	reference label cut bu seam
L-MED	6002	length measure longer than ordered spec	L-ETIQ	7033	wrong tag
L-MED	6003	sleeve measure larger than ordered spec	L-ETIQ	7034	misplaced tag
L-MED	6004	bust measure larger than ordered spec	L-ETIQ	7035	absent tag
L-MED	6005	waist measure larger than ordered spec	L-ETIQ	7036	illegible barcode label
L-MED	6006	hip measure larger than ordered spec	L-ETIQ	7037	absent barcode label
L-MED	6007	length measure shorter than ordered spec	L-ETIQ	7038	absent legal information label composition
L-MED	6008	sleeve measure smaller than ordered spec	L-ETIQ	7039	barcode label without reading
L-MED	6009	bust measure smaller than ordered spec	L-ETIQ	7040	misplaced barcode label
L-MED	6010	waist measure smaller than ordered spec	L-ETIQ	7041	barcode label damaging the garment
L-MED	6011	measures without size progression among sizes	L-ETIQ	7042	barcode label with mixed strip
L-MED	6012	collar measure does not reach min standard	L-TING	2001	irregular die
L-MONT	4001	asymmetry in the garment	L-TING	2002	blurred print
L-MONT	4002	apparent linen	L-TING	2003	print out of frame
L-MONT	4004	askew collar	L-TING	2004	flaw in the print
L-MONT	4005	asymmetric collar	L-TING	2005	loosen print
L-MONT	4006	misplaced passer by	L-TING	2006	print contaminating the rest of the garment
L-MONT	4007	asymmetric passer by	L-TING	2007	stained synthetic
L-MONT	4008	poorly sewn passer by	L-TING	2008	scratched synthetic
L-MONT	4009	small buttonhole	L-TING	2009	peeled synthetic
L-MONT	4010	large buttonhole	L-TING	2010	barring
L-MONT	4011	cut buttonhole	L-TING	2011	printing-press mark
L-MONT	4012	absent buttonhole	L-TING	2012	color transference per friction
L-MONT	4013	closed buttonhole	L-TING	2013	tom difference among the parts
L-MONT	4014	buttonhole without finishing	L-TING	2014	creaked synthetic
L-MONT	4015	irregular sole	L-TING	2015	washing low solidity
L-MONT	4016	absent hanger ring	L-TESTOB	1	Pilling
L-MONT	4017	nonstandard hanger ring	L-TESTOB	2	UV
L-MONT	4018	askew buckle	L-TESTOB	3	B.S.F. –dry and humid friction
L-MONT	4019	garments without cleaning	L-TESTOB	4	B.S.L. – color transference after washing
L-MONT	4020	sewn without alignment	L-TESTOB	5	dimensional alteration



TECHNICAL SPECIFICATIONS – TECHNICAL EVALUATION OF PRODUCTS QUALITATIVE COMPLIANCE

L-MONT	4021	excessive glue
L-MONT	4022	twist in the garment
L-MONT	4023	poorly ironed garment
L-MONT	4024	shine in the ironing
L-MONT	4025	unglued sole
L-MONT	4026	ring for broken hanger
L-TECIDO	1001	nonstandard hanger ring
L-TECIDO	1002	askew buckle
L-TECIDO	1003	garments without cleaning
L-TECIDO	1004	sewn without alignment
L-TECIDO	1005	excessive glue
L-TECIDO	1006	twist in the garment
L-TECIDO	1007	poorly ironed garment
L-TECIDO	1008	shine in the ironing
L-TECIDO	1009	unglued sole
L-TECIDO	1010	ring for broken hanger
L-TECIDO	1011	bad smell
L-TECIDO	1012	wet fabric
L-TECIDO	1013	dead fibers
L-TECIDO	1014	fabric with contamination
L-TECIDO	1015	Pilling
L-TECIDO	1016	irregular thread
L-TECIDO	1017	pulled thread
L-TECIDO	1018	broken thread
L-TECIDO	1019	fold mark
L-TECIDO	1020	front crease
L-TECIDO	1021	weight out the specification
L-TECIDO	1022	small puncture
L-TECIDO	1023	absent tread
L-TECIDO	1024	tread escaping in sewn
L-TECIDO	1025	crease in the print
L-TECIDO	1026	shrinkage
L-TECIDO	1027	widening
L-TECIDO	1028	crease in the back of the garment

L-TESTOB	6	weight
L-TESTOB	7	brand label
L-TESTOB	8	size label
L-PP	9001	improper packing
L-PP	9002	no packing
L-PP	9003	reproved coordinated
L-PP	9004	nonstandard hanger